

Date: Thursday, 24/04/2008 11:16:42 AM
User: Linda Lacelle








Process Sheet

Dart Aerospace Ltd.

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : BLANKING PLATE
Job Number : 38775
Estimate Number : 13196
P.O. Number : Part Number : D37571
This Issue : 24/04/2008 S.O. No. : Drawing Number : D3757 REV A
Prsht Rev. : NC Project Number : N/A
First Issue : / / Type : SMALL /MED FAB Drawing Revision : A
Previous Run : 38068 Material :
Written By : Due Date : 25/04/2008 Qty: 12 Um: Each
Checked & Approved By :
Comment : Est Rev:A 08-01-30 new issue DD verified by:EC
Est Rev:B 08-02-27 rev.A as per ecn 1139 DD verified by:

Additional Product

Job Number:

Seq. #:	Machine Or Operation:	Description :
1.0	M304S16GA	304/316 .063 Sheet
 1.2.  Comment: Qty.: 0.0653 sf(s)/Unit Total : 0.7837 sf(s) 304 S.S sheet .063" thick (M304s063) Batch: 107772 IB 8-4-24		
2.0	WATER JET	FLOW WATER JET
 Comment: FLOW WATER JET 1-Cut as per Dwg D3757 Dwg Rev: A Prog Rev: A IB 8-4-24 (17)		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
 IB 8-4-24  Comment: INSPECT PARTS AS THEY COME OFF MACHINE		
4.0	QC8	SECOND CHECK
 Comment: SECOND CHECK IB 08/04/24 (17)		
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
 Comment: SMALL & MEDIUM FAB RESOURCE 1 1- Deburr if necessary IB 08/04/24 (17)		

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Drawing Name: BLANKING PLATE

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Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

5 06/04/24 (17x) coats

7.0

POWDER COATING

POWDER COATING



11107550



Comment: POWDER COATING

Powder Coat White Gloss (Ref: 4.3.5.1) as per QSI 005 4.3

START TIME: 2:30pm

OVEN TEMPERATURE: 400°F

FINISH TIME: 3:00pm

08-04-24 (17x)

8.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

M-1 08/04/24 (17x)

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 17

8/4/24 30

10.0

QC21

FINAL INSPECTION/W/O RELEASE



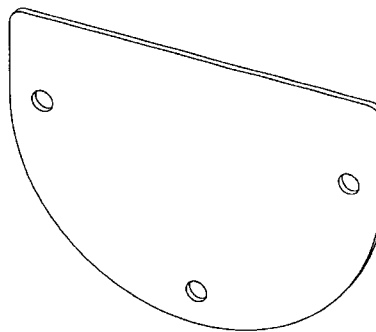
Comment: FINAL INSPECTION/W/O RELEASE

08/04/24

Job Completion



MF 08-04-28



D3757-1 BLANKING PLATE

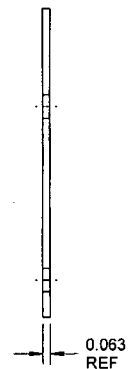
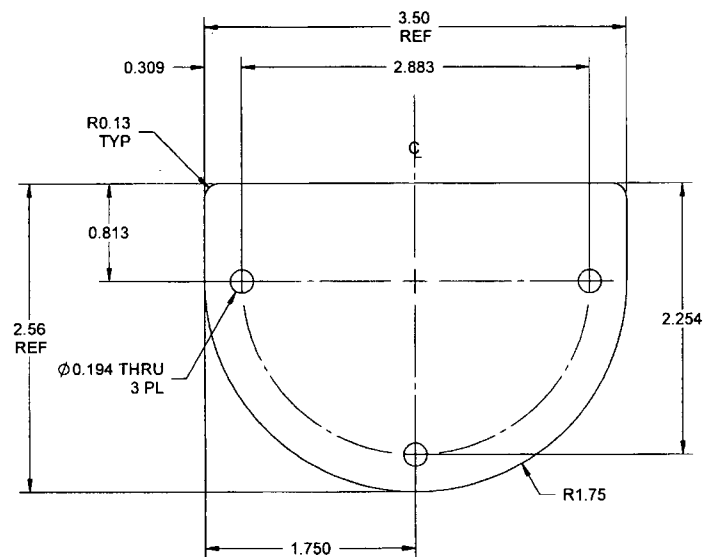
NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET
PER MIL-S-5059 (ANNEALED)
(REF. DART SPEC. M304S16GA)
- 2) FINISH: POWDER COAT WHITE GLOSS (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3757-1" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.14 lbs

Handwritten signature/initials and date 08.02.13

Handwritten date 08.02.13

A		NEW ISSUE		MB		08.02.13			
REV.		DESCRIPTION				BY		DATE	
DESIGN		MB		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA					
DRAWN		3							
CHECKED		LE		DRAWING NO.				REV. A	
MFG. APPR.		AA		D3757				SHEET 1 OF 2	
APPROVED		MP		TITLE				SCALE	
DE APPR.		JH		BLANKING PLATE				1:1	
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D3757-1 BLANKING PLATE

16 08.02.13

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DRAWN	MB	HAWKESBURY, ONTARIO, CANADA	
CHECKED	MB	DRAWING NO.	REV. A
MFG. APPR.	MB	D3757	SHEET 2 OF 2
APPROVED	MB	TITLE	SCALE
DE APPR.	MB	BLANKING PLATE	1:1
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